

Work Order ID 113475

February-19-14 7:58:18 AM

113475

Page 1

Item ID: D350-567-117 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Super-Sized Vertical Reference Floor Window Sliding Door Compatible
 Start Date: 2/19/14 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 2/21/14 Req'd Qty: 3.00 ***3*** Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	E								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo <u>1/10</u>	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels as per PPP D350-567-117 CHG002								
110		0.00							
110	Packaging								
Packaging	Memo	0.00							
Packaging	Pick Packing Kit								
	ENSURE DT 8439 TEMPLATE IS INCLUDED								
120		0.00							
120	QC4- 100% Inspect kits for completeness								
QC	Memo	0.00							
Quality Control									

DAS
6
14-2-24
3-89

3x ML5 14-02-10

3x DAS 28 14-02-19 9-89

DAS
6
14-2-24
9-89

3x

DAS
31
9-89

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Accept

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Cust Item ID:

Required Date: 2/21/14 Req'd Qty: 3.00 ***3***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				14-2-24			31
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-117								
	Location: <u>Ship</u>								DAS 6 9-29
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14-02-24

Picklist Print

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Work Order ID: 113475

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Parent Item: D350-567-117

D350-567-117

Parent Item Name: Super-Sized Vertical Reference Floor Window Sliding Door Compatible

Start Date: 2/19/14

Required Date: 2/21/14

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08.09.30 new issue EC verified by: DD
IPP REV:B 13.10.15 AS PER IIN REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-567-031	DAS 6	Manufactured	No			110	Each	0.0000	1	3			
D350-567-031									**	113476		DAS 28 9-89	14-02-19
Interior Window For -015 & -025													
D350-567-113		Manufactured	No			110	Each	1.0000	1	3			
D350-567-113									**			DAS 28 9-89	DAS 9-89
Replacement Exterior SS Window													

Location

Loc Qty

Loc Code

FG049A

1

110056

1

113477

DAS
6
9-89

DAS
31
9-89